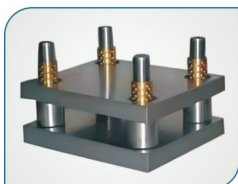
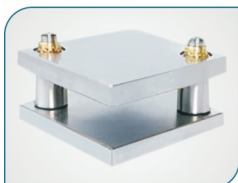
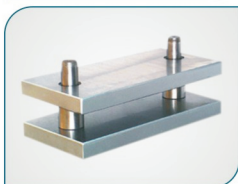
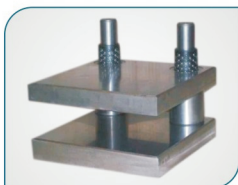




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ALL STEEL PILLAR DIE SETS

➡ **Comprehensive range precision fittings and optimum performance are the watch words of our commercial Pillar Die Sets in our new stock die set systems.**

- For ease of selection these die sets are mainly divided into four series.

SERIES :

K : One Side Pillar Die Sets

E : Center Pillar Die Sets

T : Cross Pillar Die Sets

A : Four Pillar Die Sets

- These four series covers the maximum ranges and types of the most useful different size in all steel materials. If your size does not fit into these ranges. Your special requirements will be taken care immediately. The purpose of this brochure is to list minimum recommended dimensions in millimeters and nearest inches.
- Normal day light is 100 mm extra day light supply on your order.
- Guide pillar and bushes are made of high grade alloy steel hardened to 58° - 60° R-C. and tempered and then precision ground close tolerances to give longer life to your dies.
- We also supply ball-bearing cages in aluminium of brass body.
- We also make moulds guide pins and guide bushes for plastic injection moulds as per your drawing.
- If you have got any problem in die set please contact us.

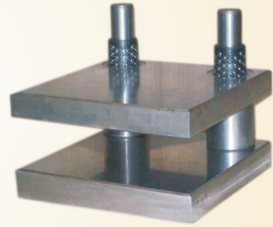
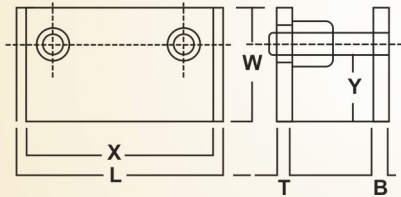




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REF.: K

One Side Pillar Die Sets



Sr. No.	Order Ref. No.	Max. Diesp.						Pillar Diam
		X	Y	L	W	T	B	
1	K-10	85	85	125	125	20	20	18-20
2	K-11	85	110	125	150	20	20	
3	K-12	110	110	150	150	20	25	
4	K-13	110	130	150	175	25	25	24/25
5	K-14	135	130	175	175	25	25	
6	K-15	135	145	175	200	25	30	
7	K-16	160	145	200	200	30	33	28/30
8	K-17	160	170	200	225	30	33	
9	K-18	185	170	225	225	30	35	
10	K-19	210	196	250	250	30	35	32/34
11	K-20	210	230	250	285	30	35	
12	K-21	245	230	285	285	30	35	
13	K-22	260	245	300	300	30	35	
14	K-23	260	265	325	325	35	35	36/38
15	K-24	285	265	325	325	35	35	
16	K-25	285	285	325	350	35	40	40/42
17	K-26	310	285	350	350	35	40	
18	K-27	335	310	375	375	40	45	
19	K-28	360	335	400	400	40	45	
20	K-29	385	360	425	425	40	45	

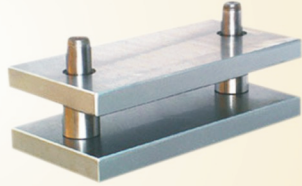
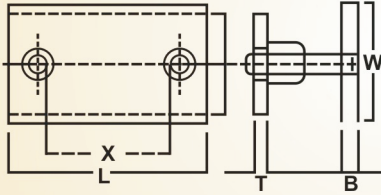




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REF.: E

Centre Pillar Die Sets



Sr. No.	Order Ref. No.	Max. Diesp.						Pillar Diam
		X	Y	L	W	T	B	
1	E-30	70	80	150	100	20	20	18-20
2	E-31	95	100	175	125	20	20	
3	E-32	120	100	200	125	25	25	
4	E-33	130	130	225	150	25	30	24/25
5	E-34	185	130	285	150	30	30	
6	E-35	185	155	285	175	30	30	
7	E-36	205	130	305	150	30	35	28/30
8	E-37	125	160	225	180	30	35	
9	E-38	185	180	285	200	30	35	
10	E-39	200	155	305	175	30	35	32/34
11	E-40	290	205	400	225	30	35	
12	E-41	290	230	400	250	35	35	
13	E-42	290	260	400	280	35	35	
14	E-43	280	155	400	175	35	40	36/38
15	E-44	360	200	480	220	35	40	
16	E-45	280	180	400	200	35	40	40/42
17	E-46	360	230	480	250	35	40	
18	E-47	360	300	480	320	35	40	
19	E-48	420	250	540	270	35	40	
20	E-49	420	300	540	320	35	40	

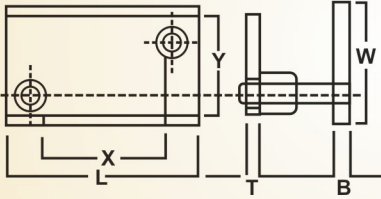




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REF.: T

Cross Pillar Die Sets



Sr. No.	Order Ref. No.	Max. Diesp.						Pillar Diam
		X	Y	L	W	T	B	
1	T-50	70	80	150	100	20	20	18-20
2	T-51	110	80	180	100	20	25	
3	T-52	120	105	200	125	25	25	
4	T-53	80	130	175	150	25	25	24/25
5	T-54	80	155	175	175	25	25	
6	T-55	155	155	250	175	25	25	
7	T-56	102	180	200	200	30	30	28/30
8	T-57	125	205	225	225	30	30	
9	T-58	185	205	285	225	30	30	
10	T-59	144	230	250	250	30	35	32/34
11	T-60	194	230	300	250	30	35	
12	T-61	180	265	285	285	30	35	
13	T-62	195	280	300	300	30	35	
14	T-63	240	200	360	220	35	35	36/38
15	T-64	240	250	360	270	35	35	
16	T-65	310	300	430	320	35	40	40/42
17	T-66	360	200	480	220	35	40	
18	T-67	360	300	480	320	35	40	
19	T-68	420	250	540	270	35	40	
20	T-69	420	300	540	320	35	40	

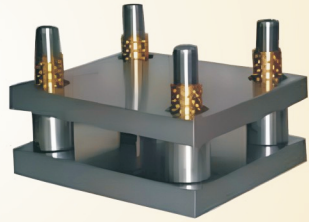
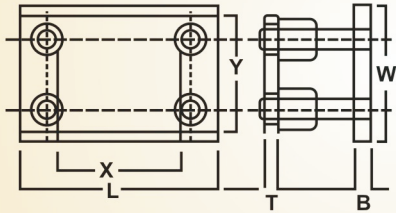




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REF.: A

Four Pillar Die Sets



Sr. No.	Order Ref. No.	Max. Diesp.						Pillar Diam
		X	Y	L	W	T	B	
1	A-70	145	155	225	175	20	25	18-20
2	A-71	170	130	250	150	20	25	
3	A-72	200	205	280	225	20	25	
4	A-73	225	180	320	200	25	30	24/25
5	A-74	225	205	320	225	25	30	
6	A-75	240	200	340	220	25	30	
7	A-76	180	180	285	200	30	30	28/30
8	A-77	150	230	250	250	30	35	
9	A-78	200	280	300	300	30	35	
10	A-79	194	180	300	200	30	35	32/34
11	A-80	194	230	300	250	30	35	
12	A-81	240	280	350	300	35	35	
13	A-82	240	330	350	350	35	35	
14	A-83	295	200	410	220	35	40	36/38
15	A-84	295	260	410	280	35	40	
16	A-85	400	200	530	220	35	40	40/42
17	A-86	400	310	530	330	35	40	
18	A-87	430	410	580	430	35	40	
19	A-88	500	310	630	330	35	40	
20	A-89	500	410	630	430	35	40	

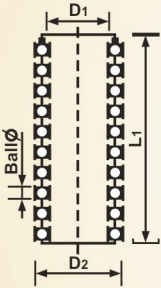




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REF.: N

Ball Cage Sleeve



80 x 92 x 230 All Ball Cage (EXPORT)

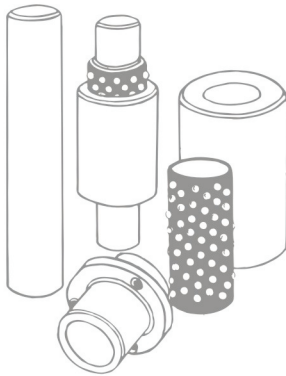
Sr. No.	Pillar Diam	Bush Diam	Ball Diam	Length mm	Price Rs. (Each)	
					Alum. Body	Brass Body
1	18	24	3	65		
2	20	26	3	65		
3	20	26	3	80		
4	24	30	3	65		
5	24	32	4	80		
6	25	31	3	65		
7	25	33	4	65		
8	25	33	4	80		
9	28	36	4	80		
10	28	36	4	100		
11	30	38	4	80		
12	30	38	4	100		
13	32	40	4	80		
14	32	40	4	100		
15	34	42	4	80		
16	34	42	4	100		
17	36	44	4	80		
18	36	44	4	100		
19	40	48	4	80		
20	40	48	4	100		





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NOTE:

1. Standard daylight 100 mm unless otherwise specified excess daylight over 120 mm will be charged 5% extra per 25 mm additional length.
2. Price quoted at nett ex-our works.
3. All taxes as applicable packing, forwarding transport will be also be extra.
4. Payment 50% advance along with the order and balance against delivery.
5. A special discount will be offered on quantity requirements.
6. Also available your special size.



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